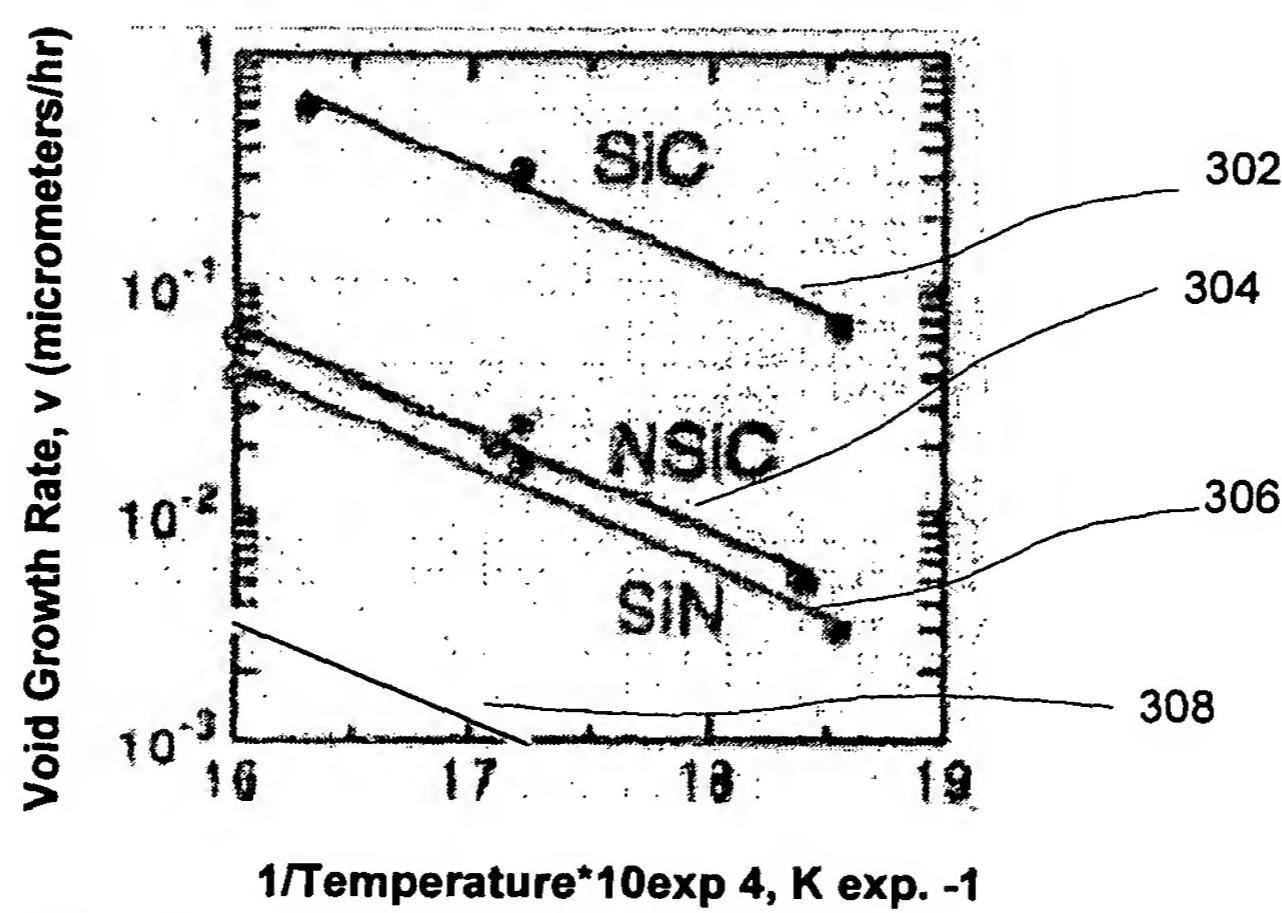
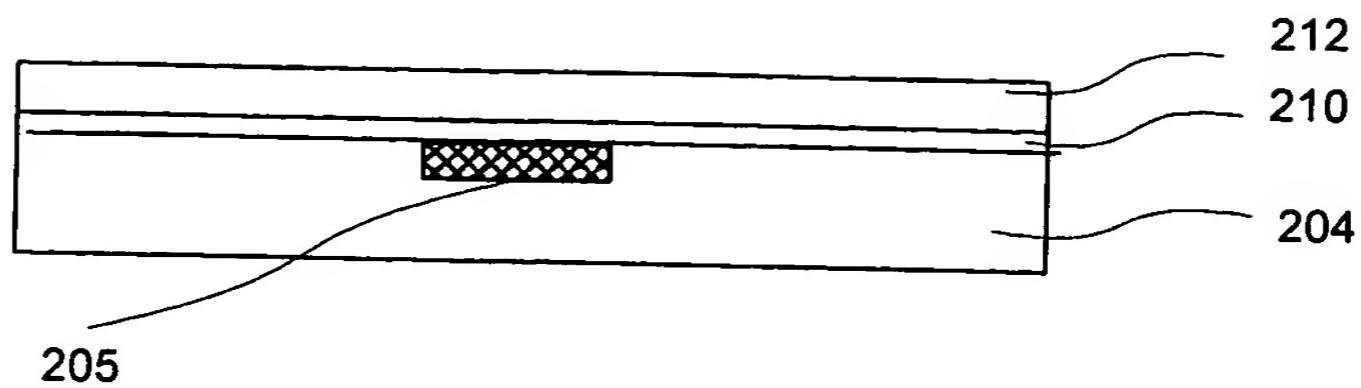


**FIG. 1** (Prior Art)

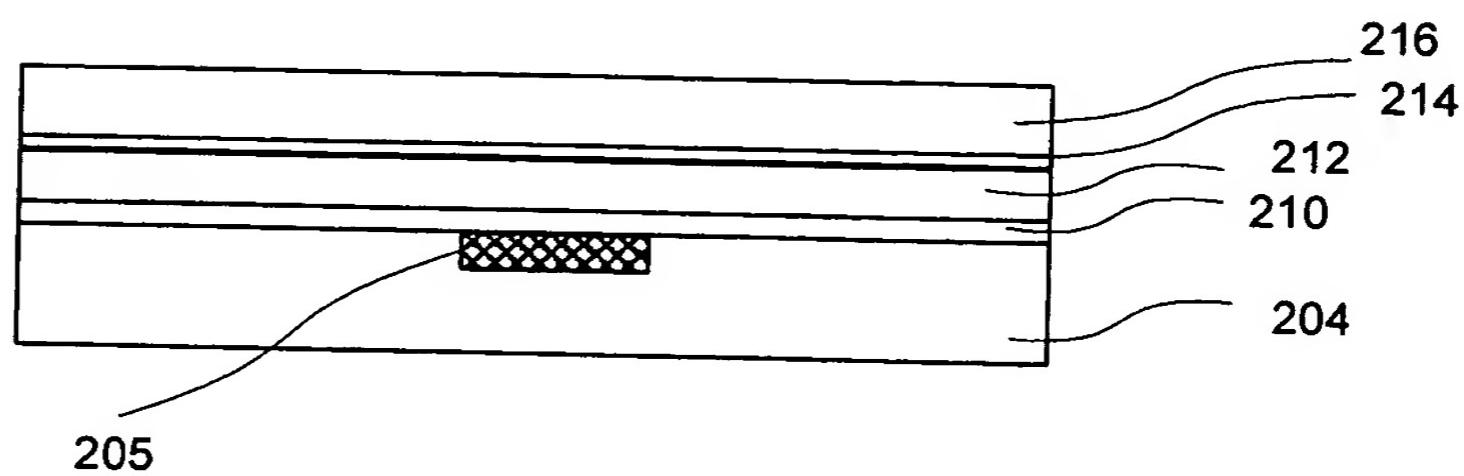


**FIG. 3**

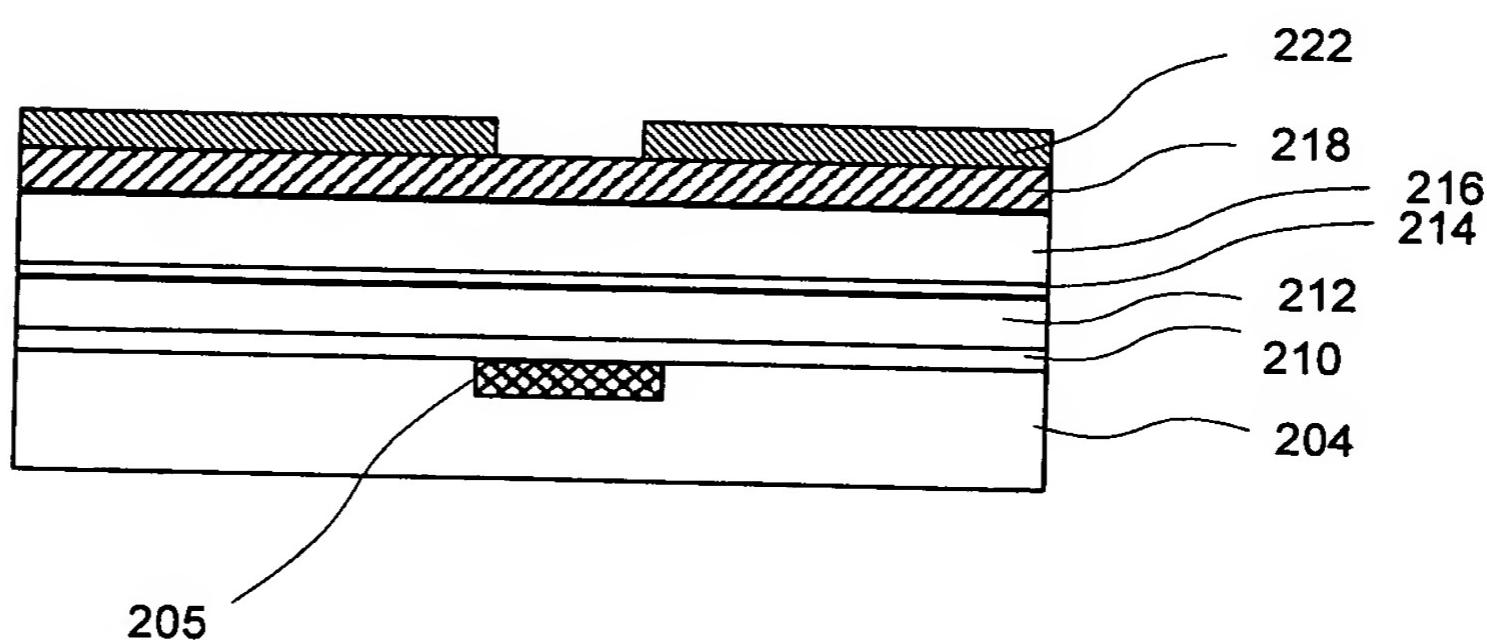
**FIG. 2A**



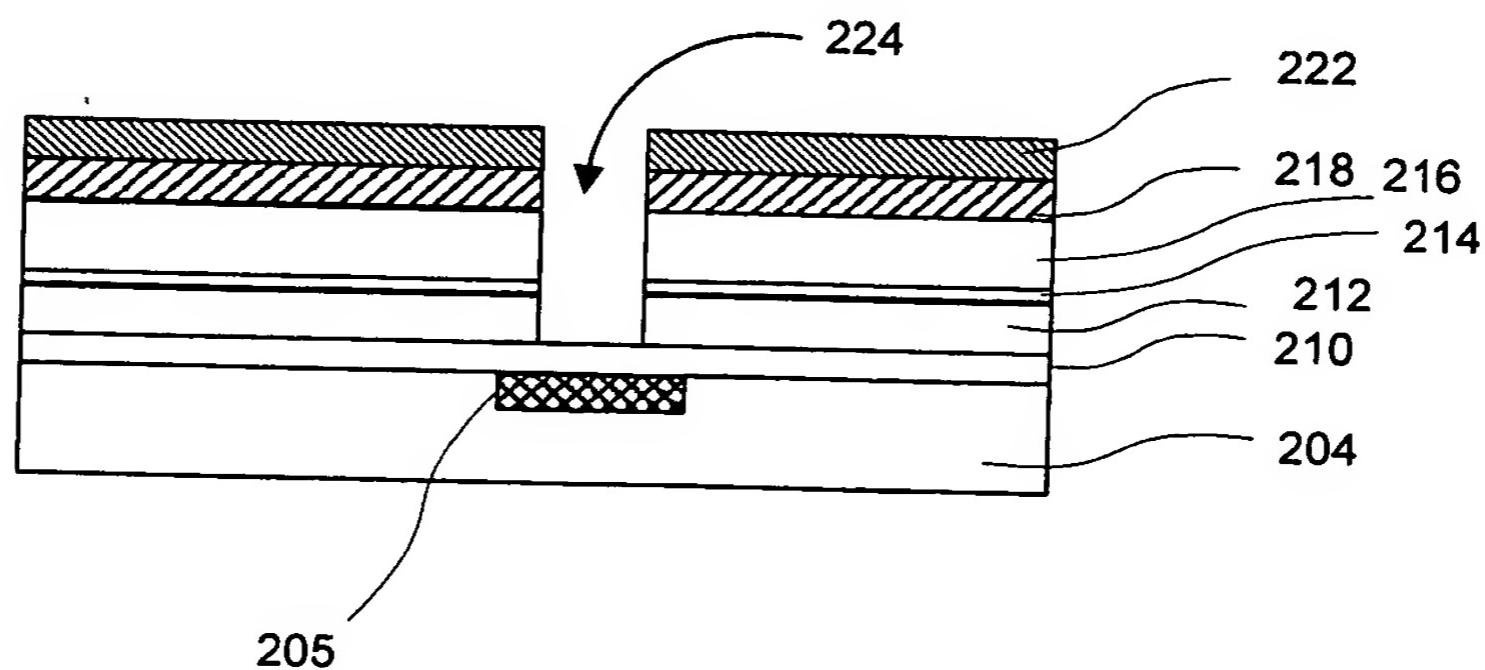
**FIG. 2B**



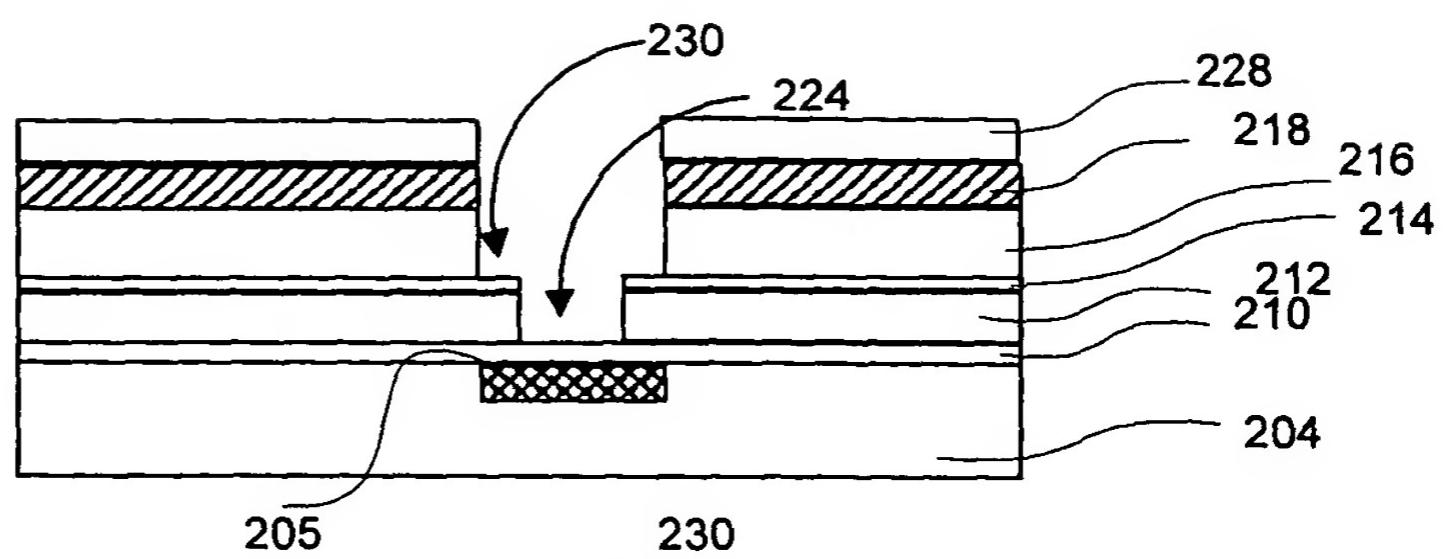
**FIG. 2C**



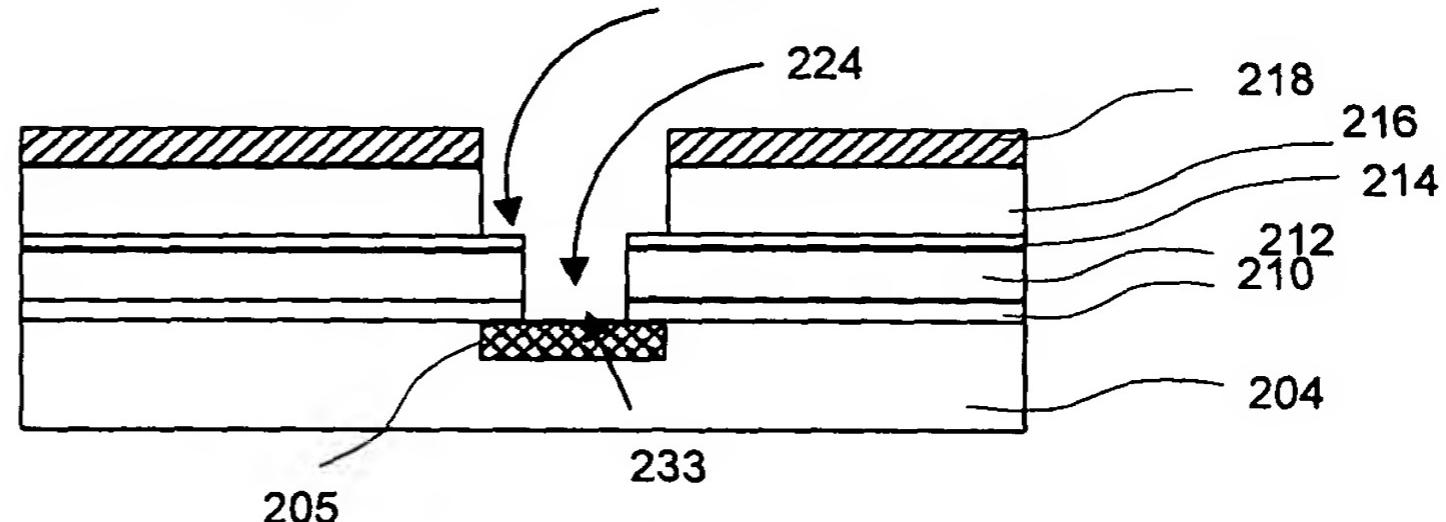
**FIG. 2D**



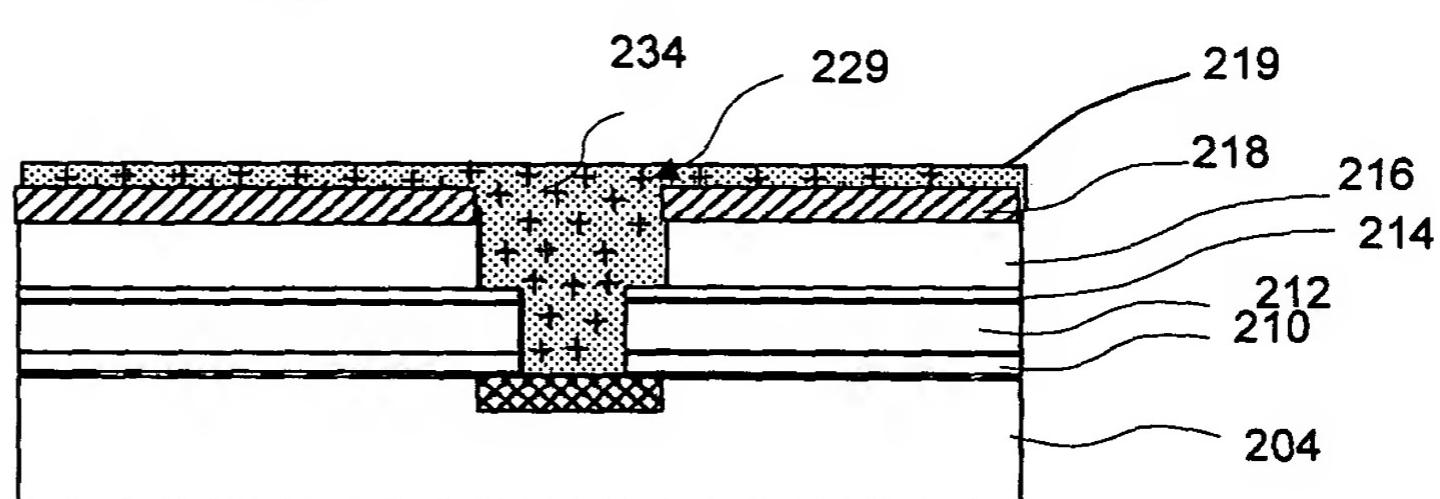
**FIG. 2E**



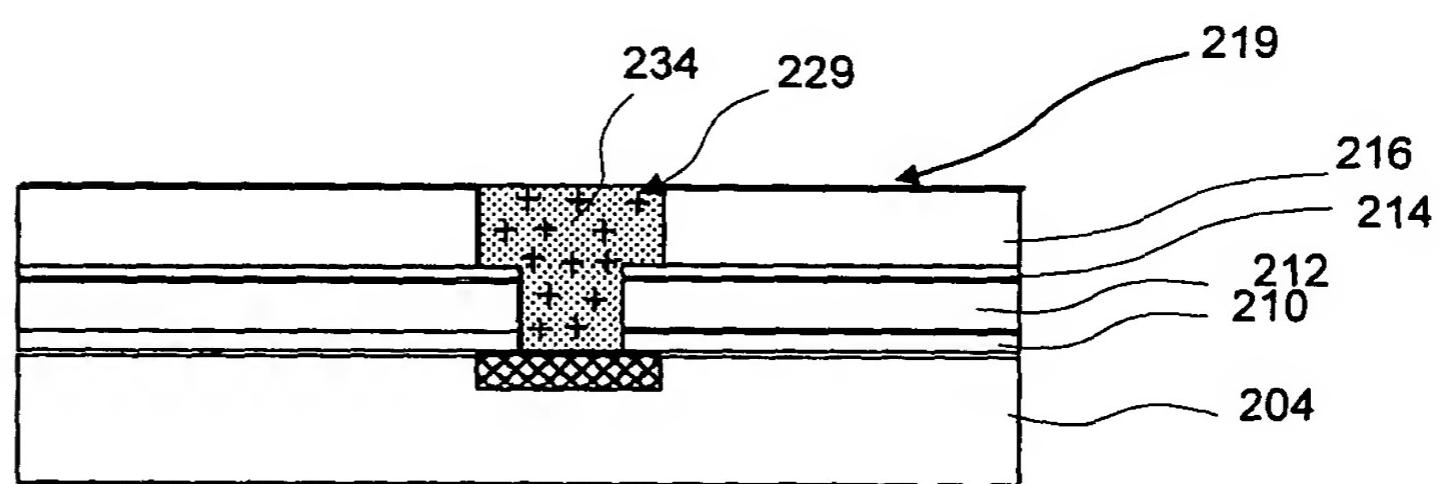
**FIG. 2F**



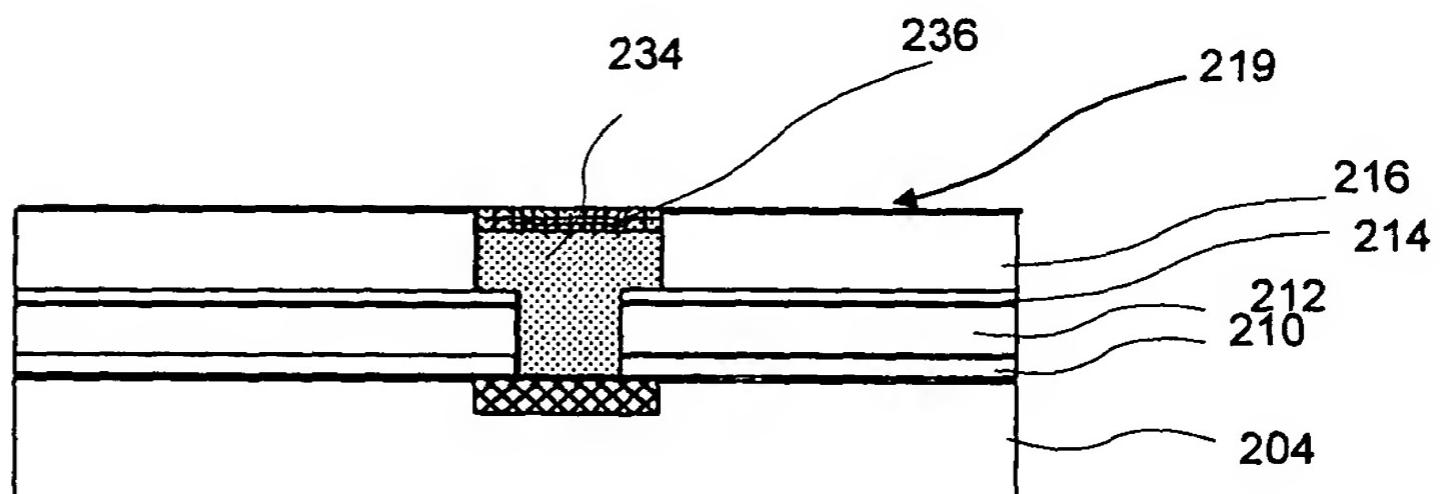
**FIG. 2G**



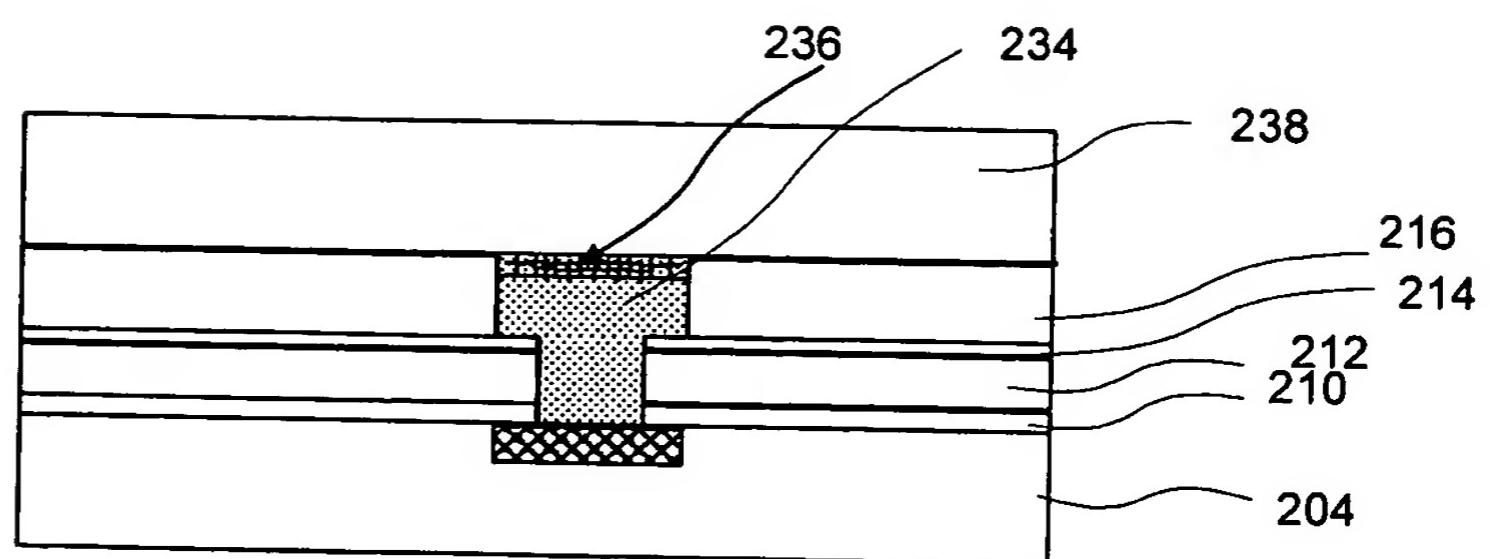
**FIG. 2H**



**FIG. 2I**



**FIG. 2J**



Material	Atomic Volume (cm <sup>3</sup> /mol)	Surface Free Energy (mJ/m <sup>2</sup> )
Pb	18.27	620
In	15.73	674
Sn	16.31	685
Cu	7.11	1830
Ta	10.90	2480

FIG. 4